

TECHNICAL SPECIFICATIONS

STT	PROPERTIES	UNIT	VALUE	PACKING PLYWOD			Remark
				Grade A	Grade B	Grade C	
1	Face veneer		Veneer: Okume; Polar; Keruing; Bintangore; Veneer Ash	Face: B	Face: B	Back: C	
2	Back veneer		Veneer: Okume; Polar; Keruing; Bintangore; Veneer Ash	Back: B	Back: C	Back: C	
3	Wood core		Hard core; mixed core	Hard core: BB	Hard core: BB	Hard core: BC	
4	Size	mm	910 x 1820mm ; 1000 x 2000mm ; 1220 x 2440mm ; or as required.				
5	Thickness	mm	4mm ; 6mm; 8mm; 10mm; 12mm; 16mm; 18mm; 20mm...60mm				
6	Thickness tolerances	mm		± 1mm	± 1mm	± 1mm	
7	Moisture content	%		10° - 15°	10° - 15°	10° - 15°	
8	Density	Kg/m3	650 - 700kg/m3				
9	Wood species		Rubber, Eucalyptus, StyraX, Acacia : Softwood(Acacia,StyraX); Hardwood(Eucalyptus, Forest wood)				
10	Resin		UF; MR; E0; E1; E2; Phenolic; Melamine				
11	Shaped press		1 time	1 time	1 time	1 time	
12	Hot press		1 time	1 time	1 time	1 time	
13	Cold press		1 time	1 time	1 time		
14	Surface sanding						
15	Production process (summary)		- Grade A: 2 Plywood surface is not faulty, plywood is treated smooth surface smooth, plywood standard used in packing... - Grade B: Face B - Back C without fault, surface B has minor errors, very little. Plywood used in furniture. - Grade C: 2 Face plywood with little fault, very little. Plywood used in packing...				

SOMMA COMPANY , Ltd

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